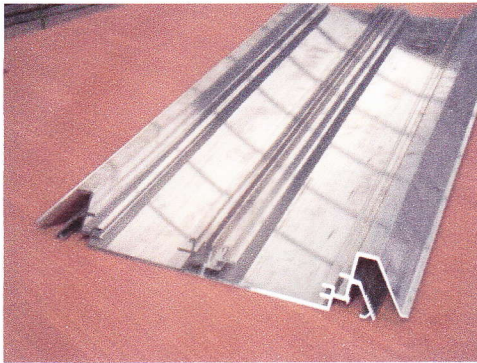


Econoflex standard Body #7000 (196 mm)

Assembly Instructions



1



After cutting the mitres, place the top and bottom profiles back to back aligning the ends.

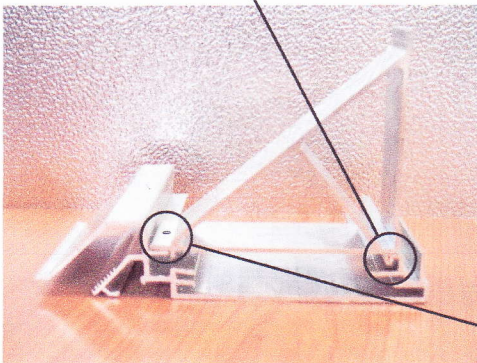
Space the Gussets #7105 along the profiles at never more than 1000mm centres.



2

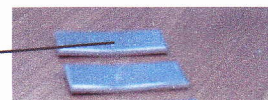
3

Place the Gusset #7105 over the lip as shown.



4

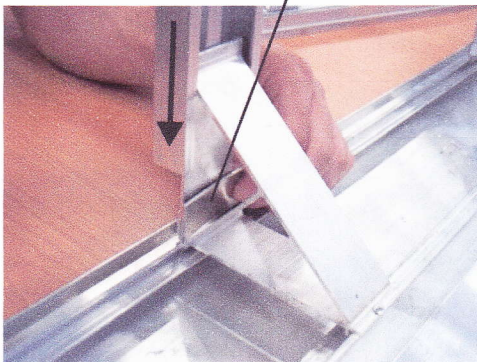
Drill and rivet
(Weld if equipment is available)



Locking Plate #7999

Back Support #9500
fully in position against the
Body profile #7000.

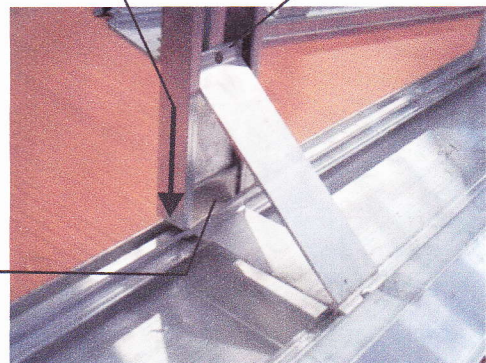
5



Insert the Locking Plate #7999 inside the Gusset and move the Back Support #9500 down over the Locking Plate.

Drill and rivet.

The Locking Plate #7999 in position.

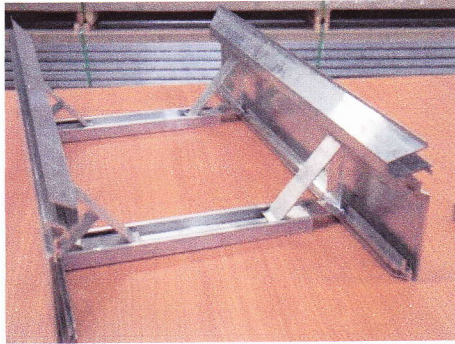


6

Econoflex standard Body #7000 (196 mm)

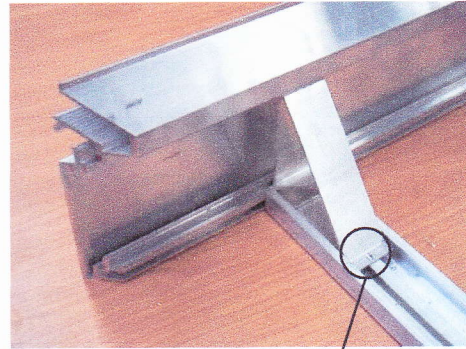


Assembly Instructions



7

When all the Back Supports have been attached to the bottom Body profile #7000 the process is repeated by uniting the top Body profile #7000 with the Back supports.

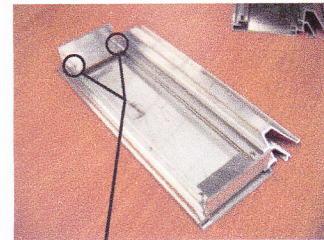


Drill and rivet
(Weld if equipment is available)



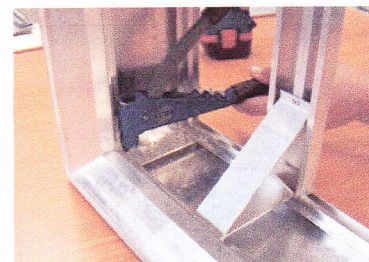
8

Insert the Corner Brackets #7400 in the 4mm slot in the side profiles and drill and rivet.



9

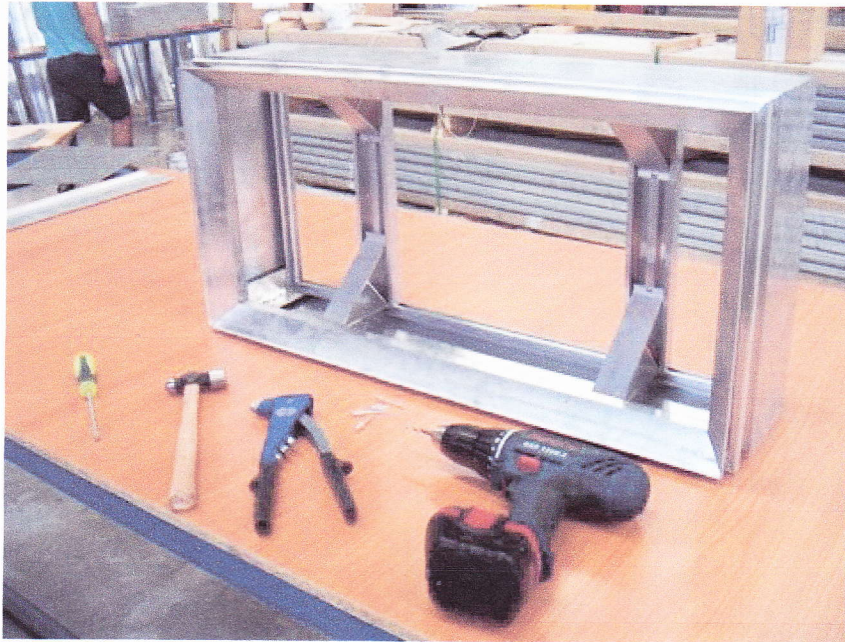
Insert the side profile (#7000) with both corner angles attached into the frame, drilling and riveting as before.



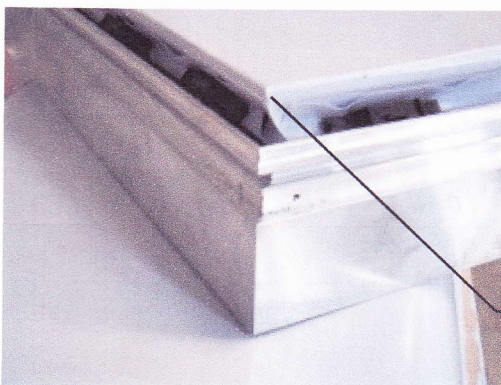
Econoflex standard Body #7000
(196 mm)

Assembly Instructions

10



Once the sides have been finished the covers (#7200 or #7300) can be fitted and the box can be painted.
The box can now have its aluminium backing sheet and the electrics fitted.



Cut left over vinyl
from corners before
attaching covers.

